

**MECHANICAL PROPERTIES OF CONCRETE INCORPORATING HIGH-CALCIUM FLY ASH -
A REVIEW**

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ABSRTACT

This paper provides the state-of-the-art information on high-calcium, ASTM Class C fly ash use in cement-based construction materials, such as high-performance concrete, ready-mixed concrete, and low-strength flowable concrete. The major topics included are: properties of fly ash, effects of fly ash inclusion on fresh and hardened concrete and controlled low-strength materials (CLSM); and, future research needs. The fresh concrete properties discussed are workability, water requirement, bleeding, segregation, air content, time of set, and temperature effect. The hardened concrete properties such as compressive strength, splitting tensile strength, flexural strength, modulus of elasticity, creep and shrinkage, and fatigue strength are described.

It is shown that high-strength/high-durability/high-performance concrete containing significant amounts (up to 40% cement replacement levels) of Class C fly ash can be manufactured for strength levels up to 100 MPa. Future research efforts should be directed towards use of high-lime fly ash in blended cements with minimum (less than 20%) portland cement in the blend.